



Material - BS EN 1706 AC-48100

Standard Specification for Aluminium and Aluminium Alloys - Casting

Group - Non-Ferrous Aluminium Alloy

Sub Group - BS EN 1706 Aluminium and Aluminium Alloys - Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	4.000 - 5.000	As-Cast	
Iron	Fe %	1.300 max.		
Magnesium	Mg %	0.250 - 0.650		
Manganese	Mn %	0.500 max.		
Nickel	Ni %	0.300 max.		
Silicon	Si %	16.000 - 18.000		
Titanium	Ti %	0.250 max.		
Zinc	Zn %	1.500 max.		
Other	Ot%	0.250 max.		
Aluminium	Al %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	200 - 285
			Yield Strength in Mpa	160 - 260
			Elongation in %	1 min.
			Reduction of Area in %	-
			Hardness in HB	90 - 125
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-48100	DIN	Germany	Casting
Al Si17Cu4Mg	ISO	International	Casting
EN AC-48000	ASME	USA	Casting
EN AC-48000	UNI	Italy	Casting
EN AC-48000	AFNOR NF	France	Casting
EN AC-48000	UNE	Spain	Casting
EN AC-48000	SFS	Finland	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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